

Properties of SHINKOLITE™

Property		Test Method	Unit	MR200R	L
General	Density ^{a, b}	ISO 1183-1: method A or C, or ISO 1183-2	g/cm ³	1.19	1.19
Optical	Total luminous transmittance ^a	ISO 13468-1	%	92	93
	Haze ^a	ISO 14782	%	0.5	0.5
Mechanical	Tensile strength	ISO 527-2/1B/5	MPa	60	75
	Tensile strain	ISO 527-2/1B/5	%	2.5	4.5
	Modulus of elasticity in tension	ISO 527-2/1B/1	MPa	3200	3200
Thermal	Temperature of deflection under load	ISO 75-2: method A	°C	100	100
Mar Resistance	Steel Wool Test	^c		No scratch	Many scratches
	Pensile Hardness	ISO 15184 (750g load)		4H	HB
Contact Angle	Water	JIS R 3257	degree	75	75
	Triolein	JIS R 3257	degree	20	20
Electrical	Surface Resistivity	IEC 93	Ω	> 1E16	> 1E16
Miscellaneous	Saturated Water Absorption	^d	%	2.0	2.0
Chemical ^e	Acetone			No change	×
	Methanol			No change	△
	Artificial Sweat aq. (Acidic)			No change	No change
	Artificial Sweat aq. (Alkaline)			No change	No change
	Alkali aq.			No change	No change

a For transparent, colorless material.

b Colored sheets may have a higher value.

c Whether or not some scratch can be observed,

when the surface was abraded by #0000 steel wool (load was 250 g/cm²) 10 times at the speed of 40mm/sec.

d Saturated water absorption is defined by the equation.

Sheet thickness : 1.5mm (MR200R), 1mm (L) Test condition : 14days / 40 C degree water (MR200R), 7days / 40 C degree water (L)

$$\text{Saturated water absorption} = \frac{\text{Increasing weight after the test under the described condition}}{\text{Material weight before the test}} \times 100$$

e Change of the appearance after contact test

·Acetone, Methanol : 25°Cx24hrs

·Artificial sweat solution (Acidic (pH5.5) / Alkali (pH8.0)) : 45°C95RH%x96hrs

·Alkali aq. : Chlorine-based bleach (Kao Corporation) 20°Cx20min

△ Cracking or/and whitening

× Dissolution or/and decomposition

ShinkoLite™
The art of performing beauty

<https://www.m-chemical.co.jp/shinkolite/index.html>

Shinkolite™ is a registered trademark of Mitsubishi Chemical Corporation.

Typical values should not be used for specification purpose.

21-Jun-2022
Mitsubishi Chemical Corporation
PMA Technical Dept.