



Company Data (Environment and Safety)

Mitsubishi Chemical Group Companies Promoting Responsible Care Activities

As of March 2021

■ Carbon Chemicals Business Domain

Japan Polychem
Japan Polypropylene
Japan Polyethylene
Mitsubishi Chemical Indonesia

■ Carbon Business Domain

Kansai Coke and Chemicals

■ MMA Business Domain

Mitsubishi Chemical Lucite Group
Huizhou MMA
Thai MMA
Mitsubishi Chemical Polymer Nantong
Suzhou MRC Opto-Device
Diapolyacrylate

■ Advanced Polymers Business Domain

Mitsubishi Chemical Performance Polymers Europe
Mitsubishi Chemical Performance Polymers Thailand
MCPPI India
Mitsubishi Chemical Performance Polymers
MCPPI Compounds Indonesia
Mitsubishi Chemical Performance Polymers (China)
Mitsubishi Chemical Performance Polymers (Chengdu)
RHOMBIC

■ High Performance Chemicals Business Domain

Diachem Resins Indonesia
Toei Kasei
Dianal America
Japan Coating Resin
ARKEMA Yoshitomi
Mitsubishi-Chemical Foods

■ Information, Electronics and Display Business Domain

MC PET Film Indonesia
Mitsubishi Polyester Film Suzhou
Mitsubishi Chemical Converting Film Wuxi
Mitsubishi Chemical Taiwan
Mitsubishi Chemical Infonics
Cleanpart
Shinryo
Taisei Kayaku
Kansai Kagaku Kogyo
Qualicaps

■ High Performance Films Business Domain

J-Film
DiaPlus Film
Mitsubishi Polyester Film (U.S.A.)
Mitsubishi Polyester Film (Germany)

■ Environment and Living Solutions Business Domain

Dalian Rayon Environmental Equipment
Wuxi Rayon Membrane Technology
Mitsubishi Chemical Aqua Solutions
Mitsubishi Chemical Cleansui
Resindion
Mitsubishi Chemical Agri Dream
Astro
DIATEX

■ Advanced Moldings and Composites Business Domain

Mitsubishi Chemical Advanced Materials
Gemini Composites LLC
Toyama Filter Tow
Tosen
Ryoko Sizing
Mitsubishi Chemical Carbon Fiber and Composites (U.S.A.)
Evanston Carbon Fiber
Challenge
MCC Composite Products
Aldila
Wethje Carbon Composites
Mitsubishi Chemical Infratec
Mitsubishi Chemical Composites America
MCC Advanced Moldings

■ New Energy Business Domain

MC Ionic Solutions UK
MC Ionic Solutions US
Qingdao Anode Kasei
MU Ionic Solutions

■ Corporate Domain

Mitsubishi Chemical Logistics
Mitsubishi Chemical Engineering Corporation
Ryoko Tekunika
Hokuryo Mold
Mitsubishi Chemical High-Technica



Company Data (Environment and Safety)

Safety Data

Data for fiscal 2016 are the sums of the figures for the previous Mitsubishi Chemical, Mitsubishi Plastics, Mitsubishi Rayon and their respective domestic group companies before the formation of the current Mitsubishi Chemical.

Mitsubishi Chemical Group Process Safety Incidents in Japan

Classification	FY2016	FY2017	FY2018	FY2019	FY2020
Incidents	16	21	33	31	19
Serious incidents	0	0	0	0	0

Mitsubishi Chemical Group Occupational Accidents in Japan

Classification	FY2016	FY2017	FY2018	FY2019	FY2020
Non-lost-time accidents	50	61	63	64	50
Lost-time accidents	5	0	3	6	6
Serious accidents	11	12	8	11	7

Mitsubishi Chemical Group Lost-Time Accidents by Classification

Classification	FY2016	FY2017	FY2018	FY2019	FY2020	Total
Cuts	6	1				7
Being caught and entangled in equipment	9	14	5	3	1	32
Falls on level surfaces	9	8	1	4	3	25
Contact with hazardous substances	6	2		1	1	10
Contact with high/low temperatures	2			1	3	6
Reaction to motion/improper motion			2	3	2	7
Collisions		5			2	7
Falls from high places	4	8	2	1		15
Struck by flying/falling objects	1		1		1	3
Others	2	4		4		10

Environmental Data

Data for fiscal 2016 are the sums of the figures for the previous Mitsubishi Chemical, Mitsubishi Plastics, Mitsubishi Rayon and their respective domestic group companies before the formation of the current Mitsubishi Chemical.

Mitsubishi Chemical Group Emissions of Pollutants into the Atmosphere and Water Systems (t)

Pollutant	FY2016	FY2017	FY2018	FY2019	FY2020
NO _x	8,200	7,300	6,700	7,500	7,200
SO _x	2,900	2,900	2,700	2,600	2,400
Dust	180	170	160	150	160
VOCs ¹	4,300	4,900	4,400	5,300	5,000
BOD	100	250	160	160	230
COD	1,700	1,700	1,600	1,600	1,400
Total phosphorus	60	50	50	50	50
Total nitrogen	5,700	5,800	5,400	5,500	4,700

¹ Includes PRTR-regulated substances.

* Figures for fiscal 2019 and after have been revised in line with the expansion of the boundaries of the medium- to long-term basic management strategy of Mitsubishi Chemical Holdings (MCHC), KAITEKI Vision 30.

Mitsubishi Chemical Group Water Intake and Discharge Volumes (km³)

Type	FY2016	FY2017	FY2018	FY2019	FY2020
Intake	Tap water	31,300	1,400	1,300	1,600
	Surface water	—	47,800	48,300	51,600
	Groundwater	23,200	25,500	25,900	24,300
	Industrial water	97,800	82,900	77,000	72,500
	Seawater	463,100	461,300	493,500	496,400
Discharge	Oceans	495,100	488,800	552,000	565,000
	Streams and wetlands	48,300	52,400	52,000	49,500
	Sewage	3,600	3,300	3,800	4,000

* Figures for fiscal 2019 and after have been revised in line with the expansion of the boundaries of MCHC's medium- to long-term basic management strategy, KAITEKI Vision 30.

ISO 14001 Certified Mitsubishi Chemical Manufacturing Sites and R&D Centers

Site/Center	Certification body	Registration date	Site/Center	Certification body	Registration date
Ibaraki Plant	JCQA ¹	March 2001	Tsukuba Plant	JCQA	February 2000
Toyama Plant	LRQA ²	July 2016	Tsurumi Plant	LRQA	October 2016
Aichi Plant	LRQA	July 2016	Hiratsuka Plant	JQA	March 2000
Mie Plant	JCQA	July 1999	Ogaki Plant	SGS ⁴	July 2001
Shiga Plant	JQA ³	December 1999	Kumamoto Plant	SGS	July 2001
Okayama Plant	JCQA	March 2000	Osaka R&D Center	JCQA	November 2019
Hiroshima Plant	LRQA	March 2016			
Kagawa Plant	LRQA	December 2000			
Fukuoka Plant	JQA	July 2000			
Onahama Plant	JCQA	March 2003			

As of March 31, 2021

- 1 JCQA: Japan Chemical Quality Assurance Ltd.
2 LRQA: Lloyd's Register Quality Assurance Limited
3 JQA: Japan Quality Assurance Organization
4 SGS: SGS Japan Inc.