



Company Data (Environment and Safety)

Mitsubishi Chemical Group Companies Promoting Responsible Care Activities

As of March 2020

■ Petrochemicals Business Domain

Japan Polychem
Japan Polypropylene
Japan Polyethylene
Mitsubishi Chemical Indonesia

■ Carbon Business Domain

Kansai Coke and Chemicals

■ MMA Business Domain

Mitsubishi Chemical Lucite Group
Huizhou MMA
Suzhou Sanyouli Chemicals
Thai MMA
Mitsubishi Chemical Polymer Nantong
Suzhou MRC Opto-Device
Ryoko
Diapolyacrylate

■ Advanced Polymers Business Domain

Mitsubishi Chemical Performance Polymers Europe
Mitsubishi Chemical Performance Polymers
Mitsubishi Chemical Performance Polymers (China)
RHOMBIC

■ High Performance Chemicals Business Domain

DIACHEM RESINS INDONESIA
Toei Kasei
Dianal America
Japan Coating Resin
ARKEMA Yoshitomi
Mitsubishi-Chemical Foods
MCC Unitec
Onahama Distillation

■ Information, Electronics & Display Business Domain

MC PET FILM INDONESIA
Mitsubishi Polyester Film Suzhou
Mitsubishi Chemical Converting Film Wuxi
Tai Young High Tech
Mitsubishi Chemical Infonics
Cleanpart
Shinryo
Mitsubishi Chemical Media
Taisei Kayaku
Kansai Kagaku Kogyo

■ High Performance Films Business Domain

J-Film
Tai-Young Film
DiaPlus Film
Mitsubishi Polyester Film (U.S.A.)
Mitsubishi Polyester Film (Germany)

■ Environment & Living Solutions Business Domain

Dalian Rayon Environmental Equipment
Wuxi Rayon Membrane Technology
Mitsubishi Chemical Aqua Solutions
Mitsubishi Chemical Cleansui
Resindion
Tai Young Chemical
Mitsubishi Chemical Agri Dream
Mitsubishi Chemical Infracore
Astro
DIATEX

■ Advanced Moldings & Composites Business Domain

Mitsubishi Chemical Advanced Materials
Toyama Filter Tow
Tosen
Ryoko Sizing
Mitsubishi Chemical Carbon Fiber and Composites (U.S.A.)
Challenge
MCC Composite Products
Aldila
Wethje Carbon Composites
Wethje Immobilien
ALPOLIC
Mitsubishi Chemical Composites America
Ryobi Techno
Shanghai Baoling Plastics
MCC Advanced Moldings

■ New Energy Business Domain

MC Ionic Solutions UK
MC Ionic Solutions US
Qingdao Anode Kasei

■ Corporate Domain

Mitsubishi Chemical Logistics
Mitsubishi Chemical Engineering Corporation
Ryouei
Ryoko Tekunika
Hokuryo Mold
Mitsubishi Chemical High-Technica



Company Data (Environment and Safety)

Safety Data

Data for years prior to and including fiscal 2016 are the sums of the figures for the previous Mitsubishi Chemical, Mitsubishi Plastics, Mitsubishi Rayon and their respective domestic group companies before the formation of the current Mitsubishi Chemical.

Mitsubishi Chemical Group Process Safety Incidents in Japan

Classification	FY2015	FY2016	FY2017	FY2018	FY2019
Incidents	12	16	21	33	31
Serious incidents	0	0	0	0	0

Mitsubishi Chemical Group Occupational Accidents in Japan

Classification	FY2015	FY2016	FY2017	FY2018	FY2019
Non-lost-time accidents	45	50	61	63	64
Lost-time accidents	7	5	0	3	6
Serious accidents	20	11	12	8	11

Mitsubishi Chemical Group Lost-Time Accidents by Classification

Classification	FY2015	FY2016	FY2017	FY2018	FY2019	Total
Cuts	1	6	1			8
Being caught and entangled in equipment	10	9	14	5	3	41
Falls on level surfaces	10	9	8	1	4	32
Contact with hazardous substances	3	6	2		1	12
Contact with high/low temperatures	3	2			1	6
Reaction to motion/improper motion	1			2	3	6
Collisions	3		5			8
Falls from high places	3	4	8	2	1	18
Struck by flying/falling objects	3	1		1		5
Others	2	2	4		4	12

Environmental Data

Data for years prior to and including fiscal 2016 are the sums of the figures for the previous Mitsubishi Chemical, Mitsubishi Plastics, Mitsubishi Rayon and their respective domestic group companies before the formation of the current Mitsubishi Chemical.

Mitsubishi Chemical Group Emissions of Pollutants into the Atmosphere and Water Systems (t)

Pollutant	FY2015	FY2016	FY2017	FY2018	FY2019
NO _x	8,000	8,200	7,300	6,700	6,600
SO _x	3,100	2,900	2,900	2,700	2,600
Dust	200	180	170	160	150
VOCs ¹	4,800	4,300	4,900	4,400	3,900
BOD	100	100	250	160	160
COD	1,700	1,700	1,700	1,600	1,500
Total phosphorus	50	60	50	50	50
Total nitrogen	5,500	5,700	5,800	5,400	5,500

1 Includes PRTR-regulated substances.

Mitsubishi Chemical Group Water Intake and Discharge Volumes (km³)

Type	FY2015	FY2016	FY2017	FY2018	FY2019	
Intake	Tap water	28,400	31,300	1,400	1,300	1,300
	Surface water	—	—	47,800	48,300	52,900
	Groundwater	22,300	23,200	25,500	25,900	26,000
	Industrial water	102,000	97,800	82,900	77,000	74,100
	Seawater	457,800	463,100	461,300	493,500	486,500
Discharge	Oceans	493,900	495,100	488,800	552,000	555,000
	Streams and wetlands	51,200	48,300	52,400	52,000	49,500
	Sewage	3,500	3,600	3,300	3,800	4,000

ISO 14001 Certified Mitsubishi Chemical Manufacturing Sites

Manufacturing Site	Certification body	Registration date	Manufacturing Site	Certification body	Registration date
Ibaraki Plant	JCQA ¹	March 2001	Tsukuba Plant	JCQA	February 2000
Toyama Plant	LRQA ²	July 2016	Tsurumi Plant	LRQA	October 2016
Aichi Plant	LRQA	July 2016	Hiratsuka Plant	JQA	March 2000
Mie Plant	JCQA	July 1999	Ueda Plant	JCQA	October 2003
Shiga Plant	JQA ³	December 1999	Ogaki Plant	SGS ⁴	July 2001
Okayama Plant	JCQA	March 2000	Kumamoto Plant	SGS	July 2001
Hiroshima Plant	LRQA	March 2016			
Kagawa Plant	LRQA	December 2000			
Fukuoka Plant	JQA	July 2000			
Onahama Plant	JCQA	March 2003			

As of March 31, 2020

- 1 JCQA: Japan Chemical Quality Assurance Ltd.
 2 LRQA: Lloyd's Register Quality Assurance Limited
 3 JQA: Japan Quality Assurance Organization
 4 SGS: SGS Japan Inc.