

Recommended Conditions for PEI Matrix CFRTP Heat & Cool Press

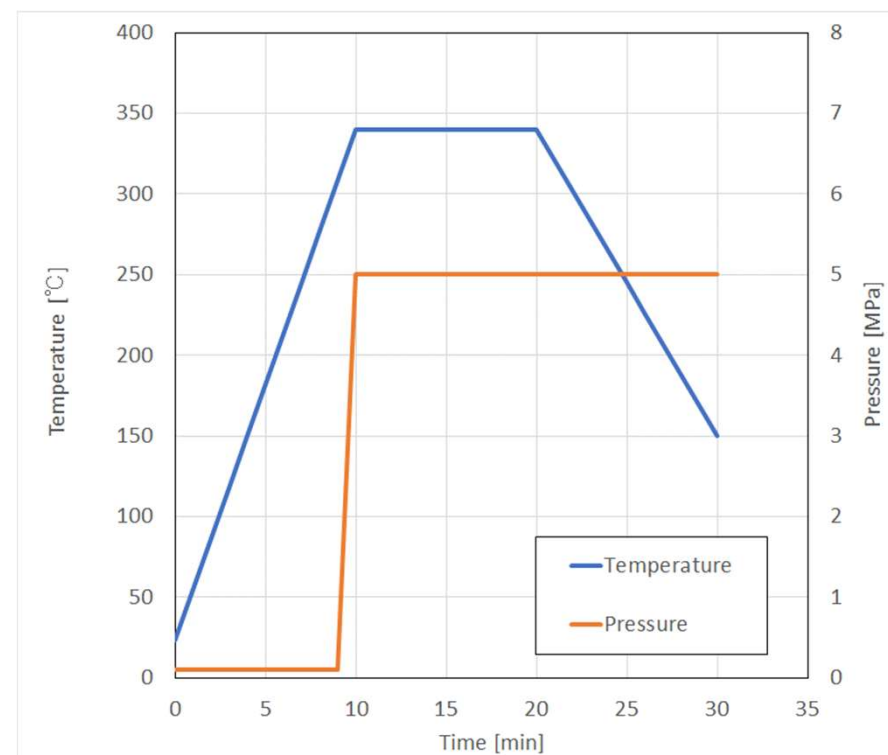
【Preparation: Drying】

- 150 °C /2 hours

【Temperature & Pressure condition】

- Heating pressure: 0.01-0.5MPa
- Molding temperature: 340±20°C (K71), 320±20°C (K72)
- Heating pressure: 2.5-5MPa
- Pressure hold time: 10-30min
- Cooling pressure: 2.5-10MP
- Cooling rate: 1-100°C/min

* If there is excessive resin flow, you may shorten the heating time or reduce the heating pressure.



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